

BLUECAST FILIGRANIZER®

Please read and understand these Guidelines before opening and using X-One Filigranizer.

Filigranizer additive for X One

- 1) Wear individual protections according MSDS (<http://www.bluecast.info/downloads>)
- 2) Pour the whole content of Filigranizer into a fresh new bottle of X One, remove Filigranizer label and stick it on X One bottle cap to remind you you added it.
- 3) For smaller amount use 1 part by mass of Filigranizer with 10 parts by mass of X One
- 4) Heat at least 45/48 Celsius and shake vigorously for at least 5 mins
- 5) LET REST overnight before usage, it takes several hours to dissolve properly
- 6) As for regular X One, heat and shake before to use and filter back to bottle after print

Printer profiles and usage tips are available on BlueCast site at (<http://www.bluecast.info/downloads>)

KEEP AWAY FROM KIDS